

# RPTV

## Real-Time Production Visibility



Real-time  
Visibility



Instant  
Alerts



Actionable  
Insights



Operational  
Excellence

TEAM 14



# Problem Discovery — Manual Andon Use, Without Traceability

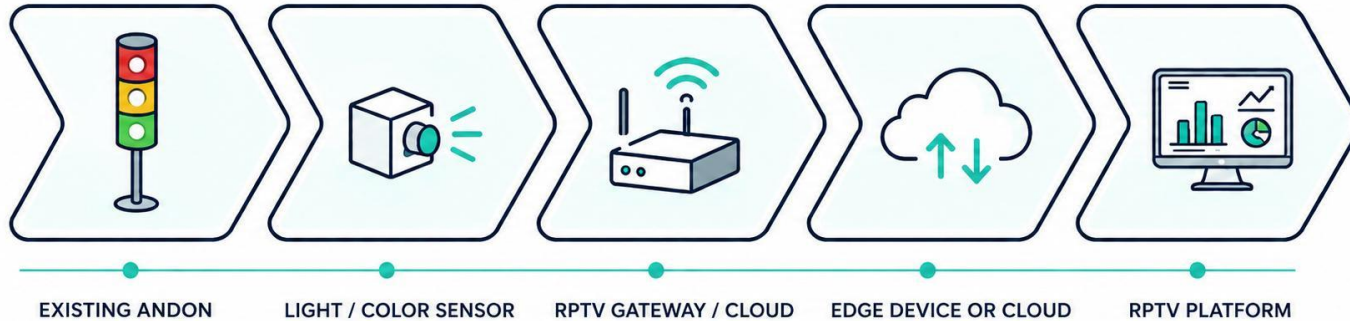
## What we found:

- | Many companies already use Andon systems on production lines.
- | Andon lights are activated manually by operators.
- | They are also deactivated manually after the issue is resolved.
- | There is no automatic record of when the Andon was activated/deactivated.
- | There is no automatic way of calling the helping teams, it's all light based.
- | There is no reliable tracking of duration, frequency, or response time.
- | The factory sees the problem in real time, but loses valuable historical data.



# The Solution

The factory already has the signal. We create the data.



## How It Works

- Add a light/color sensor to each Andon point
- Detect the Andon light status.
- Send the signal via edge device.
- Transform the signal into structured operational events.

## What Changes for the Customer

- Existing Andon system stays in place.
- Manual visual signals become measurable data.
- Activation and deactivation can be tracked automatically.
- Each event can be linked to a section, duration, and response time.

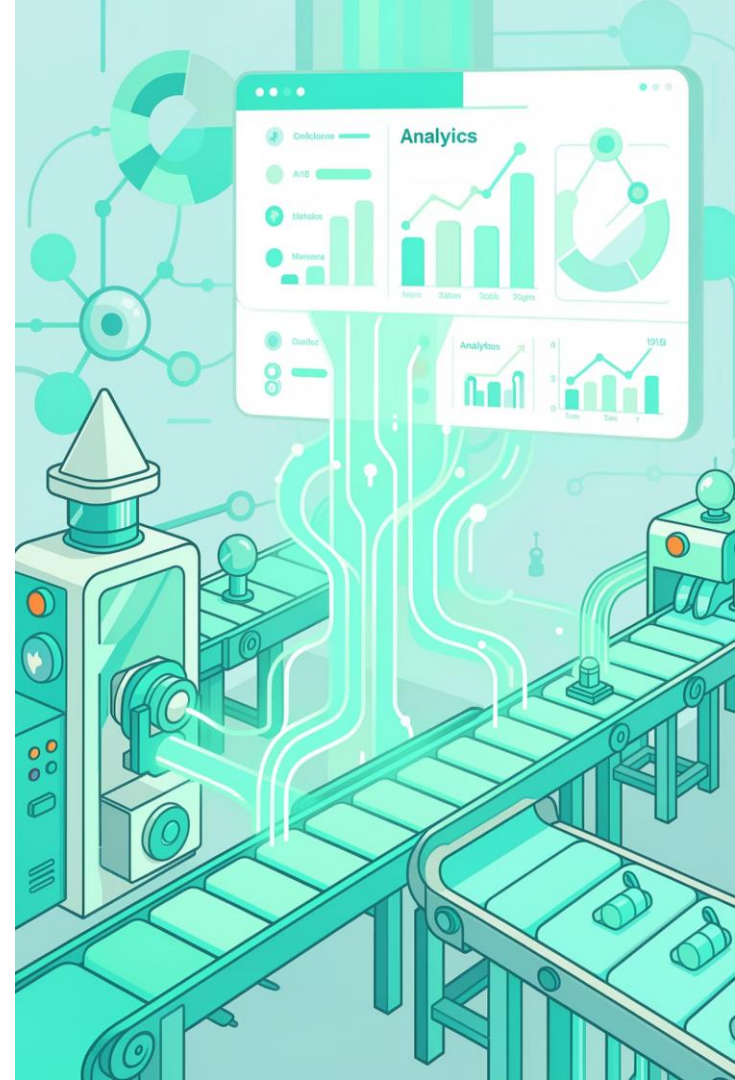
# Competition

Alternative	Limitation	Our Advantage
Manual Downtime Logs	Inconsistent, time-consuming, and dependent on operators.	Automatic capture of signals and event history.
Visual-Only Andon	Makes the problem visible, but does not create structured data.	Tracks activation, deactivation, duration, and frequency.
Custom Automation Integration	Longer implementation time and technical complexity.	A sensor-based kit per section with faster pilot deployment.
Generic Dashboards	Not specifically designed for Andon events or production stoppages.	Built around section-level stoppages, response times, and operational KPIs.

## Sustainable Advantage

- Does not require replacing current systems.
- Modular kit per production section.
- Automatic monitoring of manual Andon activation and deactivation.
- Historical event database and implementation playbooks for future installations.

**We transform existing visual alerts into measurable operational intelligence without disrupting factory workflows.**



# Customer Context and Market Segments

Our target customers are manufacturing companies with repetitive production lines.

## 1. Typical Customer Environment

Factories face specific challenges that our solution addresses:

- Production lines with multiple sections.
- Existing Andon systems or visual alerts.
- Maintenance teams responding to stoppages.
- Line managers responsible with line flow.
- Quality teams needing traceability.
- Maintenance teams that need faster responses

## 2. Target Customer Segments

We focus on industries where production visibility is critical:

- Manufacturing companies with production lines.
- Automotive assembly plants.
- Component manufacturing companies.
- Electronics production companies.

## 3. Internal Stakeholders

Our platform serves multiple levels and departments:

- Maintenance Teams
- Production Supervisors
- Line Managers
- Quality Teams

# Business Model

We create value by transforming Andon signals into structured data, deliver value through paid pilots, and capture value through recurring subscriptions.



## Create Value

- Capture existing Andon signals
- Monitor manual activation and deactivation
- Measure duration, frequency, and response time
- Generate dashboards and Key Performance Indicators (KPIs)
- Support better decisions for maintenance, production, and management



## Deliver Value

- Paid pilot on a production line
- Minimum viable implementation: 6 sections
- One sensor-based kit per production section
- Gateway or edge device for data collection
- Installation can be outsourced
- User training and pilot support



## Capture Value

- Paid pilot / setup fee
- Permanent installation with customer loyalty
- Monthly subscription per monitored line
- Expansion to additional production lines
- Long-term customer relationship through customer success

The pilot validates the value; the subscription creates profitability.

# Revenue Flows

Revenue starts with a paid pilot and grows through monthly subscriptions per monitored production line.

## Revenue Structure

Revenue Stream	Description	Estimate
Paid Pilot / Setup Fee	Covers initial implementation, setup, dashboard configuration, and training.	€4k–€6k
Monthly Subscription per Monitored Line	Recurring access to dashboards, event history, KPIs, support, and updates.	€400–€700/month
Subscription Example	Reference value used for financial modeling.	€500/month
Annual Revenue per Line	Subscription revenue from one monitored line.	€6,000/year

## Revenue Logic

- The setup fee reduces pilot risk.
- Expansion happens line by line within the same customer.
- The subscription creates predictable recurring revenue.
- The software and dashboards are reusable across all implementations.

The business becomes more attractive when pilots convert into subscriptions and customers expand to more lines.

# Validation and Customer Discovery

## Stakeholder Insights

### Maintenance

Needs faster fault identification and response-time tracking to minimize downtime.

### Production

Requires real-time bottleneck visibility and accurate line status for optimized flow.

### Quality

Demands traceability and structured stoppage records for compliance and continuous improvement.

### Management

Seeks measurable operational indicators and clear return on investment from improvement initiatives.

### IT/OT Teams

Prioritize safe, controlled, and low-disruption integration with existing systems.

## Validated Learnings

- The problem is operational, not solely technical, affecting daily workflows.
- Existing Andon signals are valuable but underutilized as data sources.
- Historical data is crucial for various stakeholders to drive decisions.
- Low-disruption integration is a key requirement for factory adoption.
- Section-level data significantly enhances the utility of dashboards.
- Subcontracted installation can effectively reduce internal fixed costs for clients.

## Still to Validate

- Customer willingness to pay for the initial setup fee.
- Measured downtime reduction in a real-world pilot environment.
- Conversion rate from pilot projects to full subscriptions.
- Long-term retention of customers after initial deployment and expansion.

# Marketing and Sales Strategy

## Market Entry Steps

1

### Identify Factories

With existing Andon infrastructure.

2

### Approach Managers

From production, maintenance, operations.

3

### Offer Paid Pilot

In one production line.

4

### Implement Test Pilot

In one section with non specific material.

5

### Measure Performance

Downtime, response time, frequency, bottlenecks.

6

### Present Report

With KPIs and operational insights.

7

### Convert to Permanent Equipment

Monthly subscription.

8

### Expand Lines

Additional production sections/lines within the same client.

## Channels

Direct B2B Sales

Visits and  
Demonstrations

Corporate Innovation  
Programs

Installation Subcontractors

# Finances and Long-Term Profitability

The pilot reduces risk through a setup fee, while recurring subscriptions create long-term profitability.

## Why Profitability Improves Over Time

### Coverage of Initial Costs

The setup fee covers most of the pilot's initial costs.

### Recurring Revenue

The subscription creates predictable, ongoing revenue.

### Asset Reuse

Software and dashboards are reusable across multiple installations.

### Reusable Logic

Event classification can be reused, speeding up new implementations.

### Implementation Playbooks

Reduce the time and cost of future installations.

### Economies of Scale

The cost per line decreases with standardization and scalability.

### Higher LTV

Expanding to more lines increases customer Lifetime Value (LTV).

The pilot validates the value; the recurring subscription creates long-term profitability.

# 36-Month Milestones

Our roadmap moves from concept validation to paid pilots, then to recurring revenue and scalable deployment.

## 0-3 Months

- Concept validation
- MVP definition
- Sensor & dashboard prototype

## 6-8 Months

- First industrial pilot
- Deploy 6+ monitored sections
- Validate technical reliability
- Track Andon data

## 12-18 Months

- Deployment playbooks
- Improved dashboard
- Standardized event categories
- Faster deployment process

## 24-36 Months

- Scale to multiple customers
- Improve margins via standardization
- Path to break-even



The next 36 months focus on proving value, converting pilots and scaling repeatable deployments.

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TEAM 14



ANDON 1

SENSOR

ANDON 2

SENSOR

SENSOR

ANDON 4

SENSOR

ANDON 5

### PRODUCTION OVERVIEW

89%  
OEE

#### LINE STATUS

- Line 1
- Line 2
- Line 3
- Line 4
- Line 5

#### ACTIVE ALERTS

- Line 3  
Jam Detected
- Line 2  
Material Low

#### TREND (OEE)



#### DOWNTIME (TODAY)

32 min  
-18% vs yesterday